

Revision Date
Sep-08-2015

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product code FL-X-S-001
Product name Flushing Solution for Solvent Inks
Product category Flushing Solutions

Other means of identification

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Printing operations

Details of the supplier of the safety data sheet

Emwi Group SC
Ul. Rokicinska 369
92614 - Lodz - Poland
www.emwi-group.com

2. HAZARDS IDENTIFICATION

Classification

Serious eye damage/eye irritation	Category 1 - (H318)
Specific target organ toxicity (single exposure)	Category 3 - (H335)

Label elements



Signal Word

Danger

Hazard Statements

H318 - Causes serious eye damage
H335 - May cause respiratory irritation

Precautionary Statements

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P280 - Wear protective gloves/protective clothing/eye protection/face protection

Hazards not otherwise classified (HNOC)

No information available.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Component	CAS-No	Weight %	Trade Secret	Note
Ethyl lactate	97-64-3	30 - 60	*	
Diethylene glycol monobutyl ether	112-34-5	30 - 60	*	
Oleic acid	112-80-1	1 - 5	*	

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General Advice	Show this safety data sheet to the doctor in attendance.
Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation develops and persists.
Skin Contact	Wash off immediately with soap and plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation (redness, rash, blistering) develops, get medical attention.
Inhalation	Remove person to fresh air and keep comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

Most important symptoms and effects, both acute and delayed

None under normal use conditions.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Foam. Carbon dioxide (CO₂). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media

No information available.

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. May emit toxic fumes under fire conditions.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers / tanks with water spray. Sealed containers may rupture when heated.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Remove all sources of ignition. Ventilate the area. Avoid contact with eyes, skin and clothing. Avoid breathing dust or vapor. Evacuate personnel to safe areas. Keep people

away from and upwind of spill/leak.

Environmental precautions

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and waterways. Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Use clean non-sparking tools to collect absorbed material.

7. HANDLING AND STORAGE

Precautions for safe handling

Handling Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Ensure adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep container closed when not in use. Keep out of the reach of children.

Incompatible Products Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Appropriate engineering controls

Engineering Measures Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Users are advised to consider national Occupational Exposure Limits or other equivalent values. In case of insufficient ventilation, wear suitable respiratory equipment.

Individual protection measures, such as personal protective equipment

Eye/face Protection Wear safety glasses with side shields (or goggles). If splashes are likely to occur: Wear suitable face shield. Ensure that eyewash stations and safety showers are close to the workstation location.

Skin Protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking or smoking. Wash contaminated clothing before reuse. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Appearance	Water-white
Odor	Characteristic	Odor Threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH		No data available
Melting point/freezing point		No data available
Boiling point/Boiling Range	> 149 °C / 300 °F	
Flash Point	64 °C / 147 °F	
Evaporation rate		Pensky Martens Closed Cup (PMCC) No data available
Flammability Limit in Air		
Upper flammability limit		No data available
Lower flammability limit		No data available
Vapor Pressure		No data available
Vapor Density		No data available
Specific Gravity	0.99	
Water Solubility		No data available
Solubility in other solvents		No data available
Partition coefficient: n-octanol/water		No data available
Autoignition Temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available
Explosive Properties	No data available	
Oxidizing Properties	No data available	

Other Information

Photochemically Reactive	No
Weight Per Gallon (lbs/gal)	8.25

VOC by weight % (less water)	VOC by volume % (less water)	VOC lbs/gal (less water)	VOC grams/liter (less water)
98.02	97.81	8.1	970.32

10. STABILITY AND REACTIVITY

Reactivity

No information available.

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition.

Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating gases and vapors. Carbon dioxide (CO₂). Carbon monoxide.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation There is no data for this product.
Eye Contact There is no data for this product.
Skin Contact There is no data for this product.
Ingestion There is no data for this product.

Component	Oral LD50
Ethyl lactate 97-64-3	>2000 mg/kg (Rat)
Diethylene glycol monobutyl ether 112-34-5	3384 mg/kg (Rat)
Oleic acid 112-80-1	25 g/kg (Rat)

Component	LD50 Dermal
Ethyl lactate 97-64-3	>5000 mg/kg (Rat)
Diethylene glycol monobutyl ether 112-34-5	2700 mg/kg (Rabbit)

Information on toxicological effects

Symptoms There is no data for this product.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation There is no data for this product.
Eye damage/irritation There is no data for this product.
Irritation There is no data for this product.
Corrosivity There is no data for this product.
Sensitisation There is no data for this product.
Mutagenic Effects There is no data for this product.
Reproductive Effects There is no data for this product.
STOT - single exposure There is no data for this product.
STOT - repeated exposure There is no data for this product.
Chronic Toxicity There is no data for this product.
Aspiration hazard There is no data for this product.
Carcinogenicity This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 2,927.00 mg/kg
ATEmix (dermal) 3,578.00 mg/kg mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

None known

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Component	Algae/aquatic plants
Diethylene glycol monobutyl ether 112-34-5	96h EC50 <i>Desmodesmus subspicatus</i> : >100 mg/L

Component	Fish
Diethylene glycol monobutyl ether	96h LC50 <i>Lepomis macrochirus</i> : 1300 mg/L [static]

112-34-5	
Oleic acid	96h LC50 Pimephales promelas: 205 mg/L [static]
112-80-1	

Component	Crustacea
Diethylene glycol monobutyl ether	24h EC50 Daphnia magna: 2850 mg/L
112-34-5	48h EC50 Daphnia magna: >100 mg/L

Persistence and Degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods**Waste Disposal Methods**

Contain and dispose of waste according to local regulations.

Contaminated Packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. TRANSPORT INFORMATION

DOT**Proper Shipping Name**Not regulated
Printing Ink Related Material**ICAO / IATA / IMDG / IMO****Proper Shipping Name**Not Regulated
Printing Ink Related Material

15. REGULATORY INFORMATION

International Inventories

All components are listed on the TSCA Inventory. For further information, please contact: Supplier (manufacturer/importer/downstream user/distributor).

U.S. Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS-No	Weight %	SARA 313 - Threshold Values
Diethylene glycol monobutyl ether	112-34-5	30 - 60	1.0

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:.

Component	CAS-No	Weight %
Diethylene glycol monobutyl ether	112-34-5	30 - 60

U.S. State Regulations

Component	Massachusetts Right To Know
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Ethyl lactate 97-64-3	X
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Component	New Jersey Right To Know
Ethyl lactate 97-64-3	X
Diethylene glycol monobutyl ether 112-34-5	X

Component	Pennsylvania Right To Know
Ethyl lactate 97-64-3	X
Diethylene glycol monobutyl ether 112-34-5	X
Oleic acid 112-80-1	X

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth, or any other reproductive defects

Canada

Component	NPRI - National Pollutant Release Inventory
Ethyl lactate 97-64-3	Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999
Diethylene glycol monobutyl ether 112-34-5	Part 5, Other Groups and Mixtures Part 4 Substance as set out in Section 65 of the List of Toxic Substances in Schedule 1 of the Canadian Environmental Protection Act, 1999

16. OTHER INFORMATION

HMIS:	Health	Flammability	Reactivity	Personal Protection
	2 *	2	0	X

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend - Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value

ACGIH: (American Conference of Governmental Industrial Hygienists)

- A1 - Known Human Carcinogen
- A2 - Suspected Human Carcinogen
- A3 - Animal Carcinogen

IARC: (International Agency for Research on Cancer)

- Group 1 - Carcinogenic to Humans
- Group 2A - Probably Carcinogenic to Humans
- Group 2B - Possibly Carcinogenic to Humans

NTP: (National Toxicity Program)

- Known - Known Carcinogen
- Reasonably Anticipated to be a Human Carcinogen

OSHA: (Occupational Safety & Health Administration)

- X - Present

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation,

disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of MSDS